

4. (Amended) A composition according to claim 1 wherein the water-immiscible organic solvent is benzyl alcohol.

AS 5. (Amended) A composition according to claim 1 comprising:

- (a) from 0.5 to 50 parts of a water-dissipatable polyurethane having a weight average molecular weight less than 25,000;
- (b) from 0.1 to 20 parts of colorant;
- (c) from 40 to 90 parts of water;
- (d) from 2 to 30 parts of a water-immiscible organic solvent; and
- (e) from 2 to 60 parts of a water-miscible organic solvent;

wherein all parts are by weight and the total number of parts of (a) + (b) + (c) + (d) + (e) add up to 100.

6. (Amended) A composition according to claim 1 wherein the polyurethane has an weight average molecular weight from 1,000 to 15,000.

7. (Amended) A composition according to claim 1 having a viscosity less than 20cp at 20°C.

8. (Amended) A composition according to claim 1 which has been filtered through a filter having a mean pore size below 10µm.

9. (Amended) An ink comprising a composition according to claim 1.

AR 10. (Amended) An ink jet printing ink comprising a composition according to claim 1.

11. (Amended) A process for printing an image on a substrate comprising applying thereto a composition according to claim 1 by means of an ink jet printer.

K 12. (Amended) An ink jet printer cartridge containing a composition according to claim 1.

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